Contents of Volume 71

Preface 1
T. Altan

3rd International Cold and Warm Forging Confernce 1996

Modern metal forming technology for industrial production 2
K. Lange

Reduce process chains due to the precision forging of gears-effect on the conventional forging technology 14
E. Doege, B.-A. Behrens

Precision embossing: Alternative method of forming flat parts 18
W. Beisel, I. Oberste-Dommes

Advanced information management in the forge shop 25
R. Beatty

Stripwound containers for combined radial and axial prestressing 30
J. Groenbaek, E.B. Nielsen

Development of a flexible tool system for small quantity production in cold forging 36
L.S. Nielsen, S. Lassen, C.B. Andersen, J. Grønbæk, N. Bay

Die life and lubrication in warm forging 43
T. Iwama, Y. Morimoto

Status of process simulation using 2D and 3D finite element method: 'What is practical today? What can we expect in the future?' 49
T. Altan, V. Vazquez

The 'state of the art' in cold forming simulation 64
J. Walters, S. Kurtz, W.-T. Wu, J. Tang

ISO 9000 conformance in respect of precision cold forging manufacturing 71
S. Onodera

Cold forming of aluminium—state of the art 76
N. Bay

Recent developments on high precision forging of aluminum and steel 91
K. Siegert, M. Kammerer, T. Keppler-Ott, D. Ringhand

An advanced press design for cold forging. 100
N. Ishinaga

Precision forging process with axially driven container. 105
K. Osakada, X. Wang, S. Hanami

Manufacturing of hollow transmission shafts via bulk-metal forging. 113
F. Schmieder, P. Kettner

Precision shearing of billets—special equipment and process simulation. 119
J. Breitling, V. Chernauskas, E. Taupin, T. Altan

2nd International Conference on Sheet Forming Technology 1996

Closed loop control of the friction force. Deep drawing process 126
K. Siegert, M. Ziegler, S. Wagner

Formability of tailored blanks. 134
H. Kusuda, T. Takasago, F. Natsumi

Prediction of the final part properties in sheet metal forming by CNC-controlled stretch forming. 141
K. Siegert, A. Rennet, K.-J. Fann

Forming of aluminum alloys—application of computer simulations and blank holding force control. 147
M.A. Ahmetoglu, G. Kinzel, T. Altan

On the development of new characteristic values for the evaluation of sheet metal formability 152
E. Doege, K. Dröder, B. Griesbach

Various applications of hydraulic counter-pressure deep drawing 160
T. Nakagawa, K. Nakamura, H. Amino

New developments in multi-point die-cushion technology 168
K.-J. Pahl

Tube hydroforming—research and practical application 174
F. Dohmann, C. Hartl

Process control in blanking 187
J. Breitling, B. Pfeiffer, T. Altan, K. Siegert

Author Index of Volume 71, issue 1 193

Mechanism of the ultrasonic machining of ceramic composites 195
T.C. Lee, C.W. Chan

Dynamic analysis of a guillotine shearing machine 202
V. Ramamurti, S. Sasikiran, P. Vinod Kumar

Upper-bound analysis for the automation of open-die forging 215
B. Aksakal, F.H. Osman, A.N. Bramley

The plastic deformation behaviour of AISI 4340 alloy steel subjected to high temperature and high strain rate loading conditions 224
W.-S. Lee, G.-W. Yeh

The effects of strain rate and temperature on the compressive deformation behaviour of Ti–6Al–4V alloy 235
W.-S. Lee, M.-T. Lin

Chip structure classification based on mechanics of its formation 247
V.P. Astakhov, S.V. Shvets, M.O.M. Osman

Design and manufacture of a three-axis ultra-precision CNC grinding machine 258
H.S. Kim, K.S. Jeong, D.G. Lee

Dynamic effects of circular and non-circular laser shaping 267
K.-W. Liu, P.S. Sheng

Post-spray hot isostatic pressing of plasma sprayed Ti–6Al–4V/hydroxyapatite composite coatings 280
K.A. Khor, C.S. Yip, P. Cheang

Modelling of submerged arc weld beads using self-adaptive offset neutral networks 288
P. Li, M.T.C. Fang, J. Lucas

Methods of dealing with some problems in analyzing rotary forging with the FEM and initial application to a ring workpiece 299
W. Guangchun, X. Kemin, L. Yan

An experimental study of cutting fluid effects in drilling 305
D.M. Haan, S.A. Batzer, W.W. Olson, J.W. Sutherland

The effects of pre-forge processing on forgeability and mechanical properties of co-sprayed aluminium-based MMCs . . 314
K.S. See, T.A. Dean

Color-image processing for the evaluation of stream-lines in plane extrusion by fuzzy set theory 322
J.P. Wang

Simulation of deformation and temperature in multi-pass caliber rolling 329
K. Komori

Optimizing the mechanical properties of injection molded W–4.9%Ni–2.1%Fe in debinding 337
Y.S. Zu, S.T. Lin

A study on the prediction of fatigue life in an axi-symmetric extrusion die 343
S.H. Ahn, T.H. Kim, B.M. Kim, J.C. Choi

A study on the prediction of fatigue life in an axi-symmetric extrusion die 343
S.H. Ahn, T.H. Kim, B.M. Kim, J.C. Choi

Mechanism of material removal in electrochemical discharge machining: a theoretical model and experimental verification 350
I. Basak, A. Ghosh

Development of a combined-type tool dynamometer with a piezo-film accelerometer for an ultra-precision lathe 360
J.-D. Kim, D.-S. Kim

Built-up edge analysis of orthogonal cutting by the visco-plastic finite-element method 367
J.-D. Kim, V.R. Marinov, D.-S. Kim

A combined electrical machining process for the production of a flexure hinge 373
L. Xiaowei, J. Zhixin, Z. Jiaqi, L. Jinchun

Processing map for the hot working of near-α titanium alloy 685 377
V.G. Krishna, Y.V.R.K. Prasad, N.C. Birla, G.S. Rao

Development of a magnetic abrasive jet machining system for precision internal polishing of circular tubes 384
J.-D. Kim, Y.-H. Kang, Y.-H. Bae, S.-W. Lee

Investigations into the high-speed forging of sintered copper powder strips 394
A.K. Jha, S. Kumar

Numerical simulation of flow and temperature evolution during the initial phase of steady-state solidification 402
B.Q. Li

A new model for calculating the maximum blow force of a die-forging hammer 414
Y. Li, K. Yang, Z. Ni

Forming limits for sheet metals under tensile stresses 418
W. Zutang

On the working accuracy of laser bending 422
T. Hennige, S. Holzer, F. Vollertsen, M. Geiger

The effects of machining settings on the behavior of pulse trains in the WEDM process 433
Y.S. Liao, J.C. Woo

On the design of a rotary spray former: experimental and theoretical background 440
A.E.W. Jarfors

Prediction of tool life in end milling by response surface methodology 456
M. Alauddin, M.A. El Baradie, M.S.J. Hashmi

Effects of density change and natural convection on the solidification process of a pure metal 466
K.-Y. Hwang

An upper bound analysis of the square-die extrusion of non-axisymmetric sections 477
D.K. Kim, J.R. Cho, W.B. Bae, Y.H. Kim, A.N. Bramley

A study on the machining-parameters optimization of wire electrical discharge machining 487
Y.S. Liao, J.T. Huang, H.C. Su

Author Index of Volume 71 495

Contents of Volume 71 496